



Installation Instructions

1. Remove Bed System from packing and inventory all parts.
2. For **NO-DRILL** installation, Start by assembling the header bar and mount brackets. Attach brackets using supplied bolt, washers and nuts, leave loose. ***Note the tabs point downward towards bed***
 - A) If the bed has removable tie downs in the front of the bed, remove them and keep the factory bolts, these will be used for mounting the bracket/header bar assembly.
 - B) If the bed has a D-Rings in the front you will use the supplied bolt/washer/nut, mount plate and spacers to sandwich the D-Ring between the mount plate and the bracket.
3. Install front Bracket/Header Assembly to Tie Downs.
4. Insert Bed System into the bed.
*****To Remove Deck**, turn handle to open position and slide deck all the way out. Once at the end of the track, lift the deck to a 45° angle and lift out and over welded stop points. ***
Once the track is in the bed, simply bolt the track to the main bar. Bolts mount from the **INSIDE OF THE TRACK TO THE OUTSIDE**. The bolt head will be inside track and nut on outside towards the bed walls. Incorrect installation will cause the bearings to hit the bolts and possibly break.
5. With the Track installed, align the Bed System and tighten all bolts. Test the Bed System to ensure unit glides in and out. Lithium grease or similar lubricant can be used in the Track system to help with functionality.



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1. For **Drill Installation** – Remove Deck from the Track system (refer to step #4 above for removal instructions.)
 2. Center track in the bed then mark and drill 2 mounting holes through center cross member of track. **Verify under bed that no wires, lines, spare tires, gas tanks or anything else will be in the way of the drilling.**
 3. Drill the two holes into the bed. A bolt will then be dropped through the crossbar and bed into a supplied mount plate w/weld nut. Start bolt from bottom and tighten on top. Re-install the deck and test unit for functionality.

