



## Speed Rail by ATC Inc.™

### Installation Instructions:

#### I. Remove Shipping Pallet

- Remove zip ties holding pallet to shipping tabs (One in each corner) and cut tape
- Remove ½" bolts from shipping tabs to remove from Speed Rail. Do not remove the rail slugs from the rail as some vehicles will use these to attach installation brackets to vehicle



\*\*\* The pallet can be removed from the lid with the shipping tabs still attached by removing the bolts first. If this method is chosen, carefully lower the pallet from the lid and remove the tabs from the pallet to prepare for return.

#### II. Remove Install Hardware

- Remove any install hardware from Speed Rail and lid cable (keys & shipping label)
- Remove ¼" bolts holding install clamp to Speed Rail



#### III. Install Clear Mylar Tape on Bed Rail (non plastic bed cap trucks only)

- Clean top of bed rail thoroughly with glass cleaner
- Apply clear protective (cab Skin) material to top of bed rail
- Position tape to the outside edge of bed rail, lid rubber must rest on protective tape to protect paint



#### IV. Remove and Install Tailgate Protector (Not Required on All vehicles)

- Most tailgate protectors require a Torx 25 or 30 bit to remove
- Replace factory "Whale Tail" with a smooth cap that covers original holes



## V. Position Lid on Truck Bed

- With tailgate lowered, place lid on bed. Align lid to bed and check body lines
- Ensure lid is set properly and that only the seal touches the bed. Improper installation can result in damage to the vehicle and lid
- Remove zip ties from the rotary latches, lift assist arms/props and any other zip ties used for transit

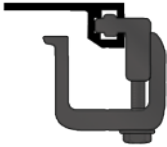


## VI. Installation and tightening of clamps

\*\*\* Vehicle specific instructions are available for vehicles that have factory installed utility tracks or beds that do not allow for proper clamp placement

- With lid in position, locate and tighten rear installation clamps (Tailgate end)
- Open Lid and attach prop to lift assist arm
- Locate front installation clamp by Four Bar Hinge and tighten (Cab end)

### Standard Speed Rail



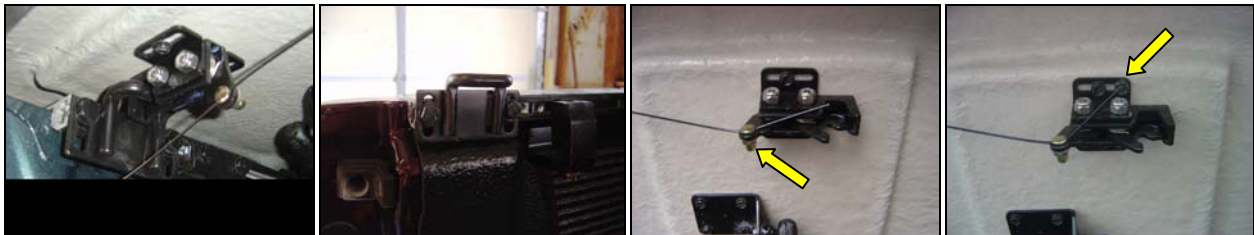
- Lids with new top mount rail use a standard over-rail topper clamp. Attach one at cab end and one at tailgate end.

### New Top Mount Speed Rail



## VII. Set Location of Rear Slam Latch Assembly - Requires 5/16" Socket for Rotary Latches & 1/2" socket for d-ring

- Adjust rotary latches so they are positioned just above the d-ring
- Adjust d-ring up or down on *Speed Rail* to eliminate looseness or up and down movement at rear of lid



- Eliminate slack from cables and tighten cable bolts by loosening 3/8" cap nut on latch, pull cable taught and tighten nut  
\*\*\* Tension of cables must be adjusted so that the slam latch works smoothly with the striker (See Illustration)
- Once Slam Latches are adjusted, place (2) supplied screws into far outer edge of slot on Slam Latch (Keeps latch from moving and requiring additional adjustment at later date)

\*\*\* Unlock the lid and test opening and closing the lid before closing the tailgate to ensure latch assembly functions properly