

# ATC Roof Rack Install Instructions

1. Pre-assemble the rack leaving bolts finger tight for easier adjustment when fitting to shell.
2. Set the rack on the shell and position the tracks and cross bars where desired.
3. With rack positioned, tighten all bolts to ensure all parts stay in place.
4. Mark the outside position of the track on the shell with masking tape or grease pencil and then remove rack.
5. Using the outline from step 4, evenly space and mark five positions per rail for the mounting bolts.
6. With the hole location determined, measure inward toward the middle of the shell 7/16" and mark for drilling. Repeat for both tracks. With holes drilled the tape can be removed.
7. Apply silicone to holes in shell. Insert five square head bolts in both tracks and then place the rack on the shell with bolts going through holes previously drilled.
8. From inside the shell, attach a washer and lock nut to each of the bolts coming through roof. Tighten all bolts.
9. Check over rack and confirm all bolts are tight. Install track end caps and rack is finished.

Please verify you have all the components listed below.

1. Uprights (x4)	2. Load Stop End Caps (x4)	3. Tie Downs (x2)	4. Accessory Bolt Kit: Bolts, Washers & Sq Nuts (x24)
			
5. Track Rail Caps (x2L & x2R) **Left Side Pictured Below**	6. Track Mount Kit: Sq Head Bolts, Washers & Lock Nuts (x10)	7. Cross Bars (x2)	8. Track Rails (X2)
			

Tools required for installation are: 1/2" Wrench, 3/16" Allen Wrench, 5/16" Drill Bit, Drill and Silicone.

