



# Truck Lid Installation Guide

## STEP #1 REMOVE SHIPPING TABS



STEP 1: Remove the four shipping tabs and discard (KEEP THEM JUST IN CASE). You will not need them for the installation process.

## STEP #2a LOOSEN FRONT RAIL SCREWS - DO NOT REMOVE



STEP 2: Loosen the four 3/8 self-taping screws on the front rail that hold the rail couplers to the rails. (ONLY LOOSEN THEM DO NOT REMOVE THEM.)

## STEP #3 INSTALL CAP SKIN ONTO RAILS



STEP 3: Install the cap-skin (clear Mylar tape) onto the rails to protect the paint from being rubbed.

**Note that this step is not required on 1997 and newer Fords**



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## STEP #4 SET AND CENTER THE LID ON THE TRUCK



STEP 4: You will need two people for this step. Set the lid onto the truck and center it on the truck-bed.

## STEP #5 CENTER LID & CUT HOLDING WIRES TO PROPS & RAILS



STEP 5: After the lid has been centered, use side cutters to cut the wire that holds the props and the rails to the finger-latches.



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## STEP #6 ASSEMBLE CLAMPS & RAILS



STEP 6: Assemble the 6 clamps. The rails should be pushed to meet the side of the truck-bed. Insert the clamps into the bottom of the rails.



Placement of these varies from truck to truck. The front clamp should be somewhere between 6-10 inches from the front rail. The center clamp usually can be centered above the wheel well. The rear clamp will fit just behind the prop-rod screws that are already in the rails.



Use a 9/16 socket wrench to tighten. Be sure not to pinch the truck beds lower lip in the clamp while tightening the clamp.



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## STEP #7 TIGHTEN THE 4 FRONT RAIL SCREWS



STEP 7: Tighten the four 3/8 self-taping screws on the front rail couplers.

## STEP #8 REMOVE 4 SCREWS & INSTALL PROP BRACKETS



STEP 8: Remove the four 3/8 self-taping screws that are near the rear of the rails. On each side install the prop brackets with the ball stud pointing towards the inside of the truck bed. Use the four 3/8 self-taping screws that you removed to install the prop brackets.

## STEP #9 FASTEN PROPS TO PROP BRACKETS



STEP 9: Fasten the props to the prop brackets. They press on to the ball-studs on the prop-brackets.



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## STEP #10 LOOSEN LATCH AND CABLE SCREWS



STEP 10: Loosen all of the screws on the finger-latches, strikers and cables.





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## STEP #11 ADJUST LATCHES AND STRIKERS



STEP 11: Adjust the finger-latches and strikers so that they function smoothly. The finger and the finger-latch should catch solidly on the striker plate. Pull the cable tight and tighten the locking nut. This step can be done very easily with the lid closed and the tailgate open.

## STEP #12 INSTALL 4 SET SCREWS



Step 12: Install the four set screws into the finger-latches.